

Color Match Request Form

PART DESCRIPTION
DATE

Chips Only

Sample

GENERAL INFO
CONTACT INFO

Company Name

Company Contact

Address (Ship To)

City, State, Zip

Phone

Fax

Email

GENERAL PART INFO

 New Match Rematch Customer Number:
 Color Number (For Sample or Rematch) Date Form Submitted

Customer Color / ID Code Date Match Required

Final Part/End User Form Submitted By

Indoor Use Outdoor Use

Will Customer Send Approved Part or Target?

Yes No

PROCESS
RESIN

 Resin Type
 Supplier
 Designation
 Melt Flow Temp
 Density

PROCESS

 Injection Molding
 Sheet/Profile Extrusion
 Blown/Cast Film Extrusion
 Blow Molding
 Rotational Molding
 Other

THROUGHPUT LB/HR
CYCLE TIME
SCREW RECOVERY TIME
SHOT SIZE
ADDITIVES

 Antioxidant Antistatic
 Slip Agent Antiblock
 Heat Stabilizer
 UV 3 Year 5 Year Years
 Other

REGULATORY INFORMATION

 Housewares REACH (Europe)
 FDA Other

CURRENT METHOD OF COLORING

Concentrate@ %

 Dry Color@ %

Precolor

Liquid@ %

REGRIND

No Yes %

How Often?

Regrind Color?

COMMENTS
QUOTE REQUIREMENTS
QUANTITY REQUIREMENTS

 Request for "Ballpark" Pricing
 (No Match Required)

ANNUAL PART VOLUME

 Standard Order Quantity
 Minimum Order Quantity

RESIN REQUIREMENTS
USE HOUSE RESIN FOR MATCHING AND QC
 Commercial and/or non-critical.

SEND RESIN (Min. 20 lbs per color match)
 Critical and/or Engineering Resins. Include
 additional resin for QC purposes.
 (MSDS Required for non-standard resins)

DESIRED PRODUCT

Liquid @ %

Best LDR

 Not to Exceed %
 Remarks

QUOTE REQUIREMENTS

Number of Chips Required

Return Target

Injection Chip

Flat Step

Letters

MSDS CONEG

FDA Other

MATCH TOLERANCE

Non Critical

Critical DE <

Additional Tolerance Comments:

COLOR SAMPLE Yes No

Weight

Pail 1gal. 5gal. Other

Lid No PIAD PIAD Dual PIAD

Peristaltic Other

SPECIAL SHIPPING Carrier, Account #

SPECIAL INSTRUCTIONS
PART THICKNESS

 Opaque
 Translucent
 Transparent

PART DECORATION

 Silk Screen
 Pad Print
 Laser Marking
 Hot Stamp
 Other

SURFACE/LIGHT

 Per Sample
 Matte
 High Gloss
 Textured
 CWF
 Daylight
 Other

THERMAL STABILITY
(SEE TEMPERATURE PAGE)

Conventional Tooling

Hot Runner Mold

Max. Temperature

Rotational Molding

Oven Temperature

Residence Time

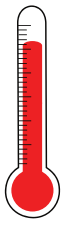
Number of Shots in Barrel

INDUSTRY REQ'D TESTS

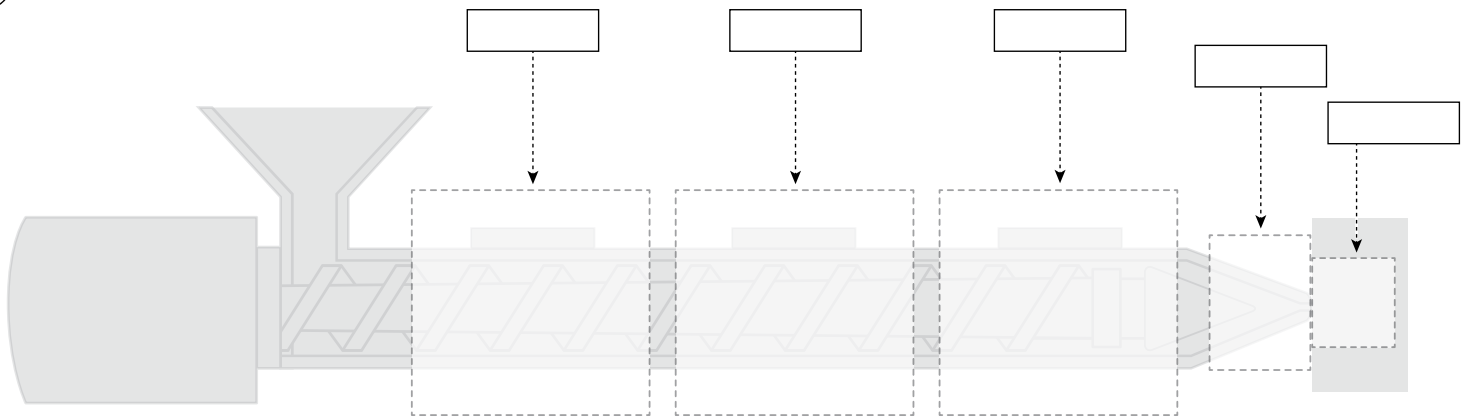
Impact Flammability

Tensile Other

**SPECIAL INSTRUCTIONS AND
INTERNAL QC TESTING**



TEMPERATURE ZONES



TEMPERATURE COMMENTS